

PRODUCT INSTALLATION GUIDE

Mauser 98 Scope Mount



HARDWARE INCLUDED

- [1] 10-32 x 3/4 Set Screw
- [4] 8-32 x 1/2 Socket Head Cap Screw
- [2] 10-32 x 3/4 Machine Screw
- [2] 10-32 x 1/2 Machine Screw

 NON APPLICABLE

TOOLS Needed

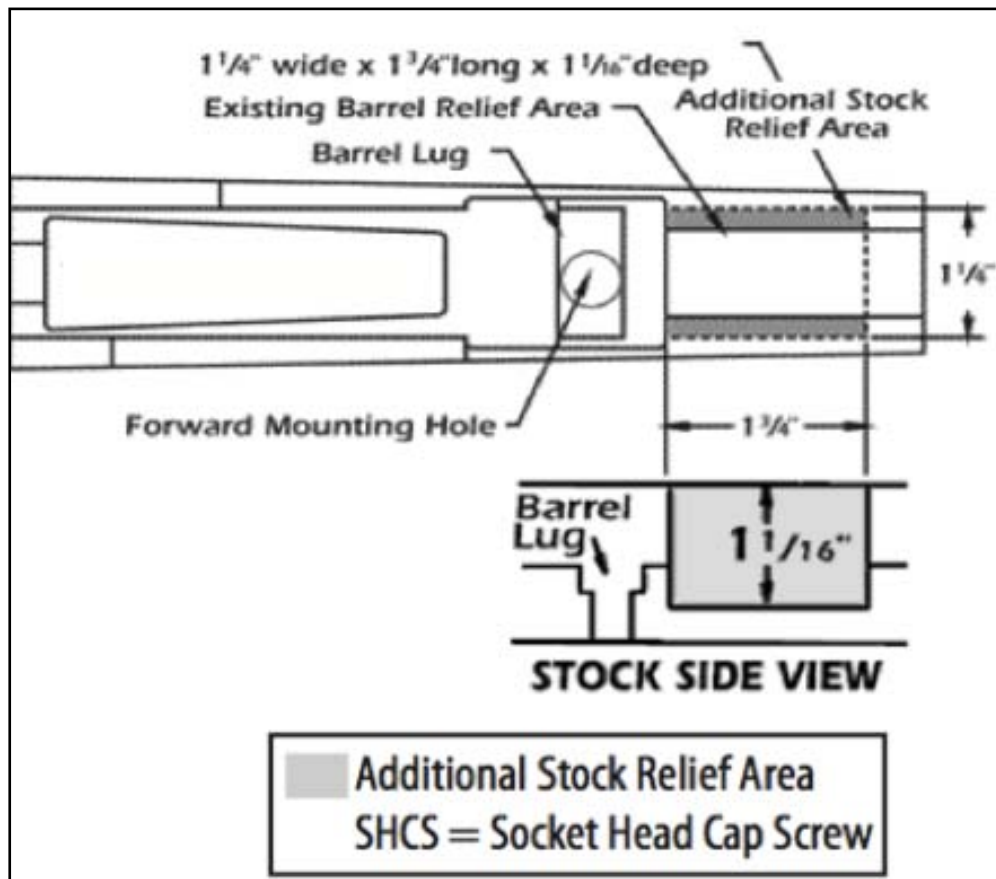
 Phillips Head Screwdriver



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Begin by removing the barreled action and trigger guard from the existing stock. Next, remove the wood in the area shown to create a relief for the barrel/scope rail clamp as seen in Figure 1. (1-1/4" WIDE x 1-3/4" LONG x 1 - 1/16" DEEP)
NOTE: Measure carefully to prevent puncturing the stock while removing material. Use included clamps as a guide.

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2 As seen in Figure 2, place the clamps on the barrel between the receiver and rear sight as shown with the circular relief towards the receiver. Tighten the (2) #10-32 x 1/2" Socket Head Screws into the counterbored holes at the top. Now place the (2) #10-32 x 3/4" Socket Head Screws in the bottom holes but do not tighten. Place the scope rail over the clamp and tighten the (4) #8-32 x 1/2" Socket Head Screws as seen in Figure 2.

NOTE: On some Mausers it may be necessary to remove the rear sight. Move the scope rail and clamp forward or back for proper alignment. Place the action back into the modified stock and check the fit for alignment. Once proper alignment has been achieved, remove the barreled action from the stock and tighten the (2) bottom #10-32 x 3/4" Socket Head Cap Screws. Now reassemble the Mauser, place the #10-32 x 3/4" set screw in the rear hole until snug. You are now ready to install scope and rings.

